



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5149-9

Job Sheet 179772



Part No: D5149-9

Job Qty: 12 ea

Part Name: Aft Step



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 11 IPP REV:A NEW ISSUE 14-12-12 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/6/18	0.00	0.00	Start Up Machining-3		DAS 18/07/07
110	Bandsaw	12 pcs		7/6/18	0.00	1.15	Bandsaw1		52 18/07/07
115	CNC Vertical Machining	12 pcs		7/6/18	0.10	1.87	HAAS1-3		9-89 18/07/07
120	QC	12 pcs		7/6/18	0.00	0.00	QC2 Machining-3		18/07/07
130	QC	12 pcs		7/6/18	0.00	0.00	QC8 Machining-3		18/07/07
140	Packaging	12 pcs		7/6/18	0.00	0.00	Packaging3-2		18/07/08
150	QC21-SA	12 Ea		7/6/18	0.00	0.00	QC21		

Part Op 110 - CUT BLANK AT 6.6.500" LONG

Descriptions: 115 - MILL AS PER DWG AND FOLIO FB344

140 - LOCATION: WA001

JUL 10 2018

DAS
52
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T2.00W0.125	6061T6 Round Tube 2.00 X.125W	6.4920 ft (.541 ea)	90-Start up Operation	132389

5089805

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6T2.00W0.125	6	24	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Aft Step	2.000Inches + 0.012 - 0.001	2.012 1.999		
2	Aft Step	1.750Inches + 0.012 - 0.001	1.762 1.749		
3	Aft Step	6.310Inches ± 0.030	6.340 6.280		
4	Aft Step	6.410Inches ± 0.030	6.440 6.380		
5	Aft Step	1.560Inches ± 0.030	1.590 1.530	Radius	



Container No: S089806



Part: D5149-9

Job No: 179772

Serial No/Batch: S089806

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 07/07/18

